

BROILER TIMES

Volume 25

Bringing you proven and tested products since 1973

www.doublel.com











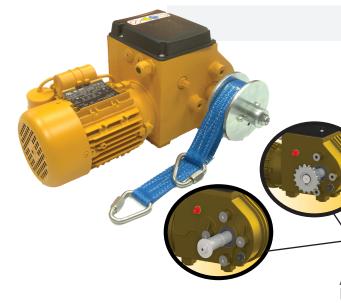
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ECODRIVE WINCH SYSTEMS

Delivering Optimal Power for Ventilation Systems

- Flexible installation
- Multiple inlets can be controlled at the same time
- Low-maintenance and low-noise
- Perfect Price/Performance Ratio
- Compact and Smart Design
- Includes emergency limits



EcoDrive 90

Part 17002

Torque	90 Nm
Belt Speed	6 in./min.
Pulls	1 Belt = 750 lbs/belt
	2 Belts = 386 lbs/belt or 2
Voltage	24 DC





EcoDrive 300

Available in Belt Drive or Pipe Drive. **Contact for Part Number.**

Torque	300 Nm
Belt Speed	28 in./min.
Pulls	1 Belt = 809 lbs/belt
	2 Belts = 1050 lbs/belt or 2100 total
Voltage:	0.35 HP 120V 1 Phase 60hz
	0.35 HP 240V 1 Phase 60hz
	0.35 HP 240V 3 Phase 60hz
	0.35 HP 480V 3 Phase 60hz

Available for Pipe or Belt Drive Applications



772 total



STIR FANS

DIRECTAIRE PLUS STIR FANS

- Up 15% more CFM compared to the original DirectAire
- New rotor motor technology allowing the motor to run cooler
- Brushless motor allows for smoother operation
- IP54 motor rating
- Powder coated, steel blades
- Two speed rotor motor
- Included Mounting Bracket
- 3-Year Warranty



24" Stir Fan

Part 90724

30" diameter x 5.6"

BESS Labs Test c22273

18" Stir Fan Part 90718 24" diameter x 4.8" BESS Labs Test c22275

20" Stir Fan Part 90720 25.6" diameter x 5.1" BESS Labs Test c22274

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BLADE DIAMETER	HP	VOLTS	AMPS	HZ	SPEED	LOW CFM	HIGH CFM	PHASE
18"	1/5	120	1.3	60	2	1970	2280	1
20"	1/5	120	1.3	60	2	2040	2379	1
24"	1/5	120	1.4	60	2	2810	3300	1



DIRECTAIRE STIR FANS

Steel bearings and 1/5 HP sealed motor for years of long life

- Mixes Cold Floor Air with Hot Ceiling Air
- Less Heater Cycles
- Widespread Grill Guard
- Included Mounting Bracket •
- 2-speed circulation fan high and low settings
- Extra Amps to spare
- **Excellent Thrust CFM**
- 3-Year Warranty .
- UL LISTED AND UL LISTED TO CANADIAN SAFETY STANDARDS

18" Stir Fan	20
Part 90618	
21" diameter x 7.25"	22.8"
BESS Labs Test c22270	BESS I
DIADE	

BLADE DIAMETER	HP	VOLTS	AMPS	HZ	SPEED	LOW CFM	HIGH CFM	PHASE
18"	1/5	120	0.94	60	2	1670	1890	1
20"	1/5	120	1.07	60	2	1980	2230	1
24"	1/5	120	1.2	60	2	2750	2950	1

"Used the stir fans in my houses and really helped even out the temperature distribution in winter to save gas. Have had these three years and they're still working great!"





0" Stir Fan

Part 90614 " diameter x 7.3" Labs Test c22271

24" Stir Fan

Part 90600 29" diameter x 9" BESS Labs Test c22272





EXHAUST FANS





DIRECT X FEATURES

- Brushless Magnet EC Motor
- Fiberglass Reinforced SMC Shell
- Incorporated Butterfly Door
- Variable Speed/Soft Start
- **Robust Direct-Drive Structure**



36"

Butterfly Door Part DRX362BB

14,080 CFM .05 SP 11,410 CFM .20 SP

BESS Labs Test #24338

57"

Butterfly Door Part DRX572BB

34,100 CFM .05 SP 29,200 CFM .20 SP

BESS Labs Test #24334

DIRECT X BENEFITS

• Delivers exceptional performance: air volume, efficiency, and superior corrosion resistance.

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- Robust housing slides mount through the wall, with a cone design that's no wider than the housing, allowing for closer spacing than traditional fans.
- Variable Speed Motor offers a wide operating range, superb Air Flow Ratio, and excellent efficiency, with no maintenance required for belts, pulleys, or tensioners.
- Durable Shutter has 8 years of industry performance and provide a superior seal while improving air volume. Doors fall back in place without a spring due to their unique angled installation.
- Direct drive fan with soft start allows for longer life on the motor and less wear on the components.



EXHAUST FANS



48"

Ecotight Shutter Part DRX482WS

22,800 CFM .05 SP 18,700 CFM .20 SP

BESS Labs Test #24339



EC MOTOR





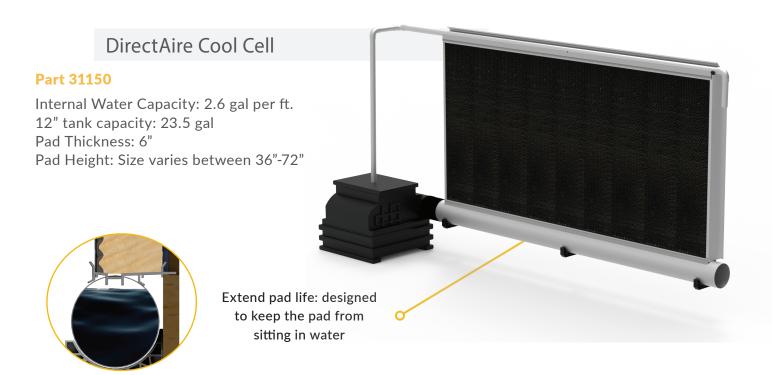


The DirectAire Cool Cell system is our corrosion resistant system for cooling to provide longevity, efficiency, and easy maintenance for the grower to utilize in their house.

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The DirectAire Cooling pad is a meticulously crafted cooling solution with its efficiency and durability. Tailored for livestock facilities, its design ensures optimal cooling, promising years of dependable service.



- Unique trough design allows 20% increase in water capacity than other systems
- Durable, UV resistant, plastic design that is corrosion resistant
- Open-top design allows for visual inspection of water jets and easy access for cleaning
- Features less components for guick and easy installation
- Multiple layouts to fit your specific needs





DirectAire Cooling Pad

Part 31163 Dimension: 36" H x 12" W x 6" D Part 31164 Dimension: 48" H x 12" W x 6" D Part 31160 Dimension: 60" H x 12" W x 6" D Part 31161 Dimension: 72" H x 12" W x 6" D Part 31162 Dimension: 84" H x 12" W x 6" D

 Unique structure provides a larger evaporation surface aiding in an outstanding cooling efficiency

• High face velocity enables air to pass through the pad without water droplet carryover

• Specially treated for corrosion resistance, mildew resistance and high structural strength to have a long service life

 Low pressure drop ensures that high-velocity air moves through the pad with minimal resistance

• Self-cleaning design, thanks to the steeper angle of the unequal flute design, flushes dirt and debris from the pad's surface



TUNNEL DOOR

ECOTIGHT TUNNEL DOOR



5' Tunnel Door

Part 31102W

Door Dimension: 39.3" x 60" Door Thickness: 1- 3/8"

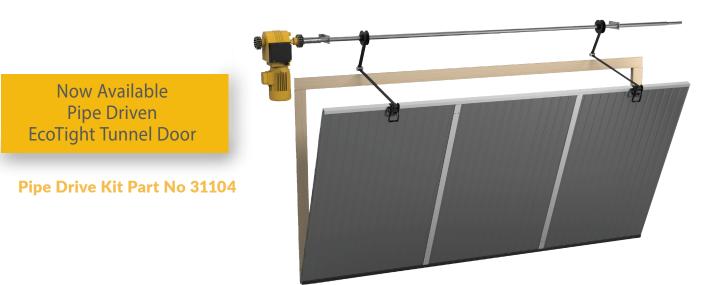
4' Tunnel Door

Part 31101W Door Dimension: 39.3" x 48" Door Thickness: 1- 3/8"

• R-10 Insulation Value for increased energy efficiency and cost savings

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- Easy and fast installation
- Custom Sizes Available
- Unique plastic design is more durable than metal
- Continuous hinge provides maximum sealing to reduce cold-air leakage
- Ratchet Strap design provides effortless tunnel door adjustments
- Easier to handle with its smaller door design





inlets with Clear Inlets.



- Transparent Design
- to frame in new windows.
- Available in a range of sizes to fit different facility needs.
- performance.

- long term.

USES:

- Ideal for retrofitting older facilities without compromising structural integrity.
- Perfect for growers looking to improve ventilation and natural lighting without extensive renovations.





Eliminates the need to frame in separate windows by replacing older galvanized

Part 28100

• Allows natural light in, can be used as an alternative to a window to avoid having

• Constructed from high-quality, corrosion-resistant materials for long-lasting

• Features a design that minimizes dirt accumulation and simplifies cleaning. • Easily adapts to various facility layouts and needs, thanks to customizable sizes. Reduces the need for frequent replacements, saving time and money over the





WALL INLETS



RETROAIRE FLUSH MOUNT INSULATED INLETS

Designed to replace galvanized sidewall inlets



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GALVX FEATURES

- **Plastic Frame**
- European Curved Blade Design
- Brush Seal
- Fully Insulated Blade
- **UV** Protected
- Continuous Hinge
- Designed to cover 7"-9" tall openings and widths of 48" or smaller







- Designed with an aerodynamic, curved louver blade that directs fresh air along ceiling to ceiling peak for effective air mixing
- Great replacement for galvanized doors
- Built with fully insulated PVC that is rodent and beetle resistant
- Eliminates wet litter by preventing air leakage and condensation build up
- Delivers more air (cfm) than conventional metal inlets and reduces inlets needed
- · Features a flush mount that is fully sealed against air leakage and light Directs airflow through inlet's opening rather than leaking out bottom and
- sides of inlet
- on heating costs; improves bird health

GALVX BENEFITS

- Designed to fully seal against air leakage and light.
- Designed to direct fresh air along ceiling-to-ceiling peak for effective air mixing.
- Reduces drafts and saves on heating costs.
- Built to be rodent and beetle resistant.
- Improves wet litter by preventing air leakage and condensation build up.
- Will not require wind/sun deflector.
- Directs airflow through inlet's opening rather than leaking out bottom and sides of inlet.
- Versatile to cover multiple different opening sizes.
- Easy to install.





Brush seal provides protection against air and light leakages

Engineered with continuous hinge that helps reduce drafts on birds and saves



WALL INLETS



The perfect solution for your retro-fit project.



Custom 8" RetroAire

Part 90587

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Inlet OD Width: RO Width +1.5" Inlet OD Height: 10.75"

Custom 13" RetroAire

Part 90588

Inlet OD Width: RO Width +1.5" Inlet OD Height: 14.50" Bess Labs Test 23404 4474



Custom 8" CSW

Part 90577

Inlet OD Width: RO Width +1.75" Inlet OD Height: 11.25""

- Easy installation as custom sizes can be ordered to fit existing or new rough openings
- Constructed with flush mount framing to easily through opening
- · Aerodynamic curved blade design allows for efficient air mixing
- Built in insulation and continuous hinge reduces condensation & freezing
- Plastic construction is beetle resistant
- · Reduces bird drafting and wet litter

DELUXE DIRECTAIRE INSULATED INLETS

Fully insulated sidewall inlet that is rodent and beetle resistant - no exposed insulation



- Aerodynamic, curved louver blade and housin directs fresh air along ceiling to ceiling peak for effective air mixing in the center of housing
- Delivers more air (cfm) than conventional met inlets and reduces inlets needed
- Easily snaps together for ease of installation a cheaper freight; easy to clean and adjust

"Installed these inlets in my two 66' wide houses. Gives an excellent airflow pattern, and the new insulated design minimizes sweating and water buildup."

> DO NOT STORE BOXES OR INLETS OUTSIDE OR IN DIRECT SUNLIGHT. IF INSTRUCTIONS ARE NOT FOLLOWED, WARRANTY WILL BE VOID.



Deluxe DirectAire

Deluxe DirectAire 4113

BESS Labs Test #19260 Rough Opening: 44.5"L x 13.5"H Inlet OD: 47.25" x 16.875"

Part 90572CH

3.050 cfm @ 0.1 SP Rough Opening: 41.5"L x 13.5"H Inlet OD: 44.50" x 16.875"

ıg	•	Reduces or eliminates bird drafting and saving on
or		heating costs; improves bird performance
	•	Fully sealed against air leakage and light
al	•	Designed with fully insulated PVC that is rodent
		and beetle resistant - no exposed insulation
and	•	Directs airflow through inlet's opening rather
		than leaking out bottom and sides of inlet





DIRECTAIRE INSULATED INLETS

Aerodynamic, curved louver blade directs fresh air along ceiling for effective air mixing



DirectAire 4408

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DirectAire 4108

Inlet OD: 44.25" x 11.25"

Rough Opening: 41.5"L x 8.25"H

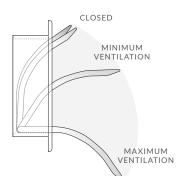
Part 90557CH

1,555 cfm @ 0.1 SP

Part 90553CH

1,669 cfm @ 0.1 SP BESS Labs Test #14334 Rough Opening: 44.5"L x 8.25"H Inlet OD: 48" x 11.25"

- Aerodynamic, curved louver blade directs fresh air along ceiling to ceiling peak for effective air mixing and speeds air to the center of even wider poultry mega houses
- Totally sealed PVC construction prevents darkling beetles from deteriorating inlet
- Delivers more air (cfm) than conventional metal inlets and reduces inlets needed
- During operation, airflow is directed through the inlet's opening rather than leaking out the bottom and sides of inlet
- Effectively pulls warm air from sidewalls 3 feet away and mixes warm air with fresh incoming air





DO NOT STORE BOXES OR INLETS OUTSIDE OR IN DIRECT SUNLIGHT. IF INSTRUCTIONS ARE NOT FOLLOWED, WARRANTY WILL BE VOID.

TOPJET WALL INLETS

worldwide



- the center peak of poultry house with no open ends or bottom leakage.
- 0.55 and 0.65.
- Built with durable PVC construction for long life no corrosion or deterioration.
- Use of wind deflector is suggested







WALL INLETS

Most efficient counterweight wall inlet on market with minimal expense - used

TJP 1255

Part 90740

Opens at 0.055 static pressure Rough Opening: 22" x 6.5" 434 cfm @ 0.125 SP BESS Labs Test #23287



TJP 1265

Part 90741 Opens at 0.065 static pressure Rough Opening: 22" x 6.5"

Designed with counterbalance louvers that opens from the top instead of the bottom, directing air to

• Counterbalance design can be made with the different weights to open at different static pressures of

Eliminates curtain, baffle pulley and cable management required with traditional winter inlet systems.

EASILY SNAP TOGETHER TWO TJP1255 INLETS

WD48 WIND DEFLECTOR For use with two TJP1255 Inlets

Why Recessed vs. Galvanized?

Some sidewall inlets are better at directing air across the ceiling than others

Recessed Wall Inlets

Double L DirectAire Inlets





- A high quality inlet makes more sense since majority of the fresh air should enter through the inlets
- The inlet door is recessed into the wall, which prevents air from exiting the sides of the inlet
- Effectively pulls warm air from sidewalls • 3 feet away and mixes warm air with fresh incoming air, directing mixed tempered air along ceiling to peak of house
- Can be used to increase air movement • across floor
- Tend to be better insulated and constructed • than traditional galvanized inlets

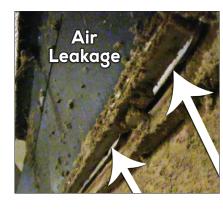
Galvanized (Surface Mount) Wall Inlets **Competition Inlets**





Instead of shooting the air to the center of the building, air hits the ceiling and bounces down to the floor chilling the birds

- Leakage at the bottom of the flush mount • sidewall inlet
- Sweating / inlet hinge rusting •
- Side air leaks let cold air drop without mixing • with the warm air in the house
- These weaknesses can prove costly, especially • in modern totally enclosed houses



Air leakage also creates very cold side walls

DEFLECTORS FOR SIDEWALL INLETS

Proven to be the most efficient poultry hood on the market. Designed for minimal air restriction



Deluxe DirectAire

Part 90555C 4413 / 4113 Inlet Size 48"L x 18.75"H x 12"D





WIND DEFLECTOR NEEDS TO BE INSTALLED TO PROTECT INLETS FROM DIRECT SUNLIGHT

WARRANTY VOID IF WIND DEFLECTOR IS NOT USED ON DIRECTAIRE INLETS

"I love this new hood design! It protects my inlets from the sun and the wind, and I've found my sidewall inlets operate more efficiently than my other houses with the wood and tin design."





 Plastic Construction for Durability Restricts Rain, Wind & Sun Access UV protected from sun rays and will not brittle over time Designed for minimal air restriction and only restricts the air 13.03% when the inlet is fully open (BESS Labs Test No. 17551) Brings in more air at a higher velocity than wood alternative Leads to drier litter moisture content over an extended period of time. Light Reflection is reduced by texturing on the hood





10,683,719

CEILING SIDEWALL INSULATED INLETS

Insulated, aerodynamic, curved louver blade directs fresh air along the ceiling to ceiling peak for maximum air mixing



CSW4612 Part 90560

2,413 cfm @ 0.1 SP BESS Labs Test #19259 Rough Opening: 46.5" x 12.5" Inlet OD: 48" x 14.875"



CSW4612 cutaway with insulated foam filled blade and housing

CSW4608

Part 90569

2,549 cfm @ 0.1 SP BESS Labs Test #19258 Rough Opening: 46.5" x 8.5" Inlet OD: 49.5625" x 11.1875"



CSW4608 cutaway with insulated foam filled blade

- Aerodynamic, curved louver blade directs fresh air along ceiling to ceiling peak for effective air mixing
- Proven tight seal and design minimizes air leakage resulting in reduced fuel usage
- Fully insulated blade and housing help increase insulation value
- Minimal sweating occurs on inlet in cold climates with full insulation
- All PVC construction that is resistant to corrosion and infestations

360° INSULATED INLETS

360° airflow heavy-duty radius corner design increases fuel savings, air distribution, and air mixing



Part 90678

Rough Opening: 23.75" x 23.75" Inlet OD: 27.25" x 27.25"



Rough Opening:23.75" x 23.75" Inlet OD: 27.25" x 27.25"

- Tightest seal on the market minimal leakage when attic inlet is in the closed position

- Housing made of four point pivot reactive injection molding (RIM)





GC1140 (Gravity)

1,659 cfm @ 0.10 SP BESS Labs Test #14005



AC3010 (Actuated)

2,050 cfm @ 0.10 SP BESS Labs Test #14006

RADIUS CORNERS FOR 360° AIRFLOW WITH NO DEAD SPOTS

Air doesn't hit square corners and deflect back into inlet

• 360° airflow heavy-duty radius corner design increases fuel savings, air distribution, and air mixing • Designed for cold climates - fully insulated housing helps reduce heat loss and freeze-up Larger bottom board than competition helps direct air along ceiling, resulting in minimal downdraft • Easy to remove and reattach bottom lid with attachable straps - no bolts or screws to take off



TJ4200 TOPJET CEILING AIR INLET

Engineered to allow higher static pressure in rooms



TJ4200

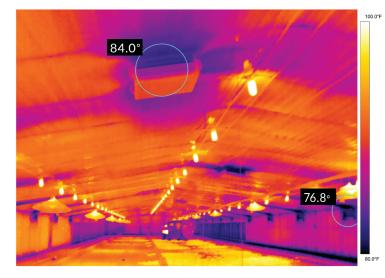
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Part 90640

1,591 cfm @ 0.10 SP BESS Labs Test #02118 Rough Opening: 22.5" x 22.5" Gravity Inlet Only

- 4-Directional louvers direct air along the ceiling and hold air up longer while mixing with room air, distributing air evenly
- Adjustable static pressure by adding washers to each rod
- Minimizes drafty conditions and chilling during brooding
- Engineered to allow more CFM through inlet
- Operates at a higher static pressure
- Creates more uniform house temperatures during minimum ventilation
- Ensures drier litter, lower fuel costs, and lower ammonia concentrations
- Easily assemble with no tools required







WHY USE CEILING INLETS?

Benefits of Ceiling Inlets

- Can be used as a tool to promote drier litter and reduce humidity inside the house by promoting higher ventilation rates without increased fuel usage
- The GC1140 has a fully insulated housing that uses tempered attic air, reducing likelihood of inlets freezing up and condensation
 - During most frigid, cold days of year it is very beneficial to bring tempered attic air into the house that is preheated and has a chance to mix with hot air at the peak of the house minimizing the use of sidewall inlets during cold weather
- Provide optimal air distribution and mixing
 - Bringing air through attic will blend with the hot air near the peak, and will push warm, fresh air down to bird level providing optimal mixing of the air



Attic Air Inlets Beneficial Year Round in Poultry House

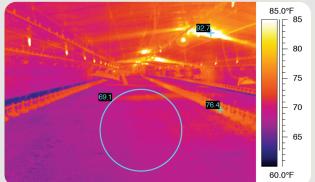
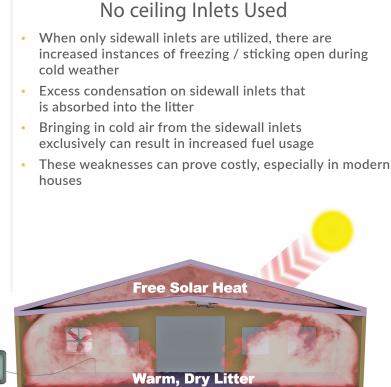


Photo 1 is taken in a 50' x 500' house during springtime when the outside temperature was in the low 60s and with a few inches of fresh, damp shavings. The 93 degree F air coming in through the house's attic inlets raised the house temperature to the mid seventies and the floor temperature to nearly 70 degrees F after only a couple hours of operation. When compared to a house ventilating through side wall inlets, the floor temperatures remained in the low sixties, resulting in little litter drying.





3D Rendering of attic inlet airflow in a poultry house

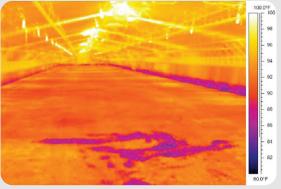


Photo 2 is taken in a 40' x 500' house on a typical summer day with outside temperatures in the mid eighties and with a few inches of fresh, damp shavings. In just a few hours the attic inlets increased the house temperature into the mid-nineties and the floor temperature to about 90 degrees F. The top surface of the fresh litter was beginning to dry. When compared to side wall ventilating, the cool damp litter remained below the surface.



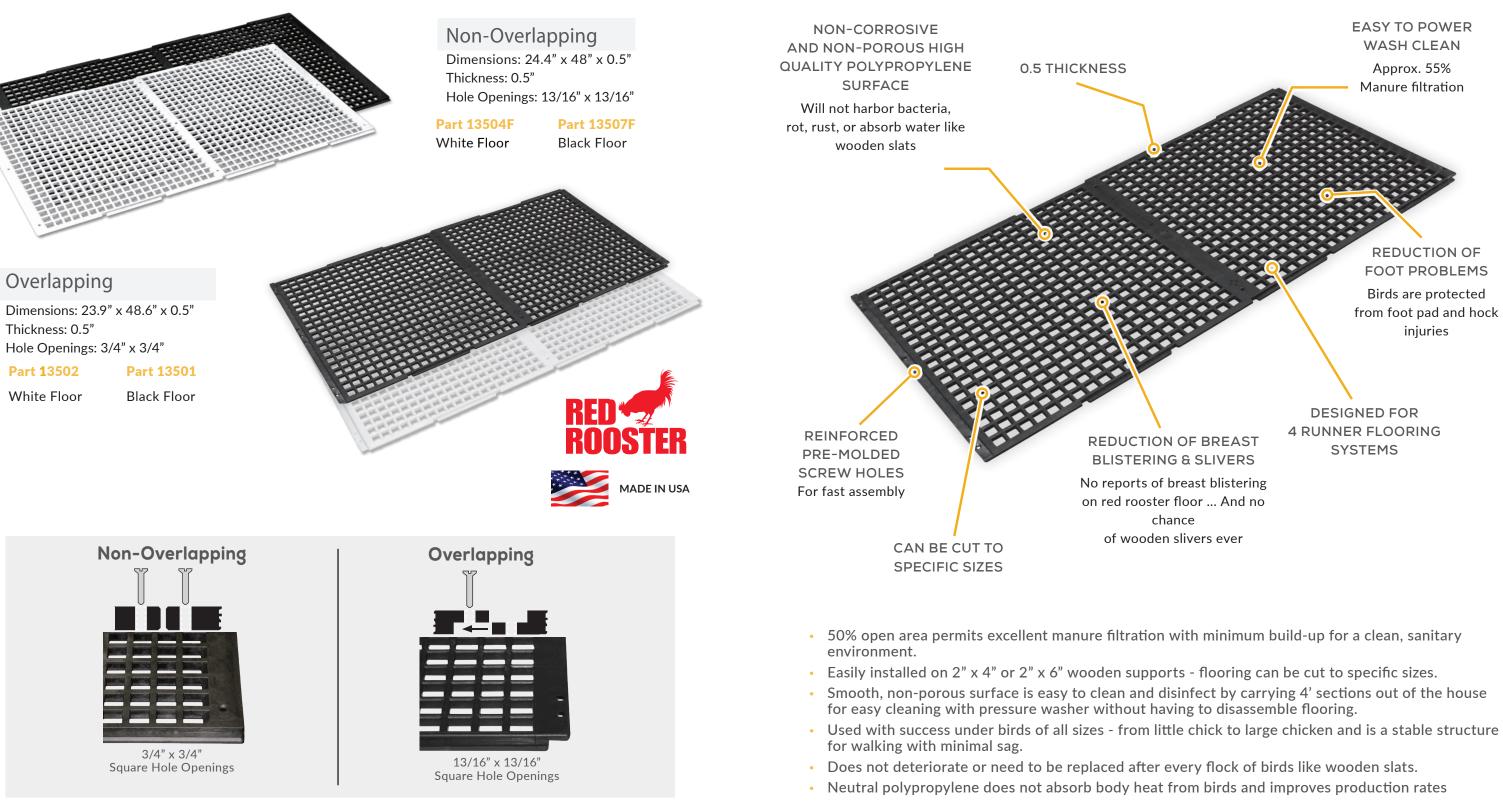
FLOORING

RED ROOSTER FLOORING

Available as overlapping or non-overlapping floors and great for birds of all sizes.

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RED ROOSTER FLOORING FEATURES







EASY TO POWER WASH CLEAN

Approx. 55% Manure filtration

REDUCTION OF FOOT PROBLEMS

Birds are protected from foot pad and hock injuries

REDUCTION OF BREAST BLISTERING & SLIVERS

No reports of breast blistering on red rooster floor ... And no chance of wooden slivers ever

DESIGNED FOR 4 RUNNER FLOORING SYSTEMS

• Smooth, non-porous surface is easy to clean and disinfect by carrying 4' sections out of the house

• Neutral polypropylene does not absorb body heat from birds and improves production rates

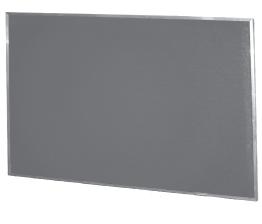




WINDOW AND COVER

Improves house tightness and decreases air or water leakage





COVER





- Heavy-duty multi-walled construction of the panels offers high thermal resistance, giving excellent thermal insulating values
- Perimeter gasket system to ensure a good seal between glass and outer frame to improve house tightness and decrease air and/or water leakage
- Customizable to fit your operation or projects needs
- Designed for expansion and contraction





Black rubber gasket to seal the glass



Rubber seal to block light when cover is closed

SINGLE STAGE THERMOSTAT

Designed to provide precise control of heating, cooling, and ventilation systems



TH415

Part 50165

Volts A.C. 50/6 Full Load (indu Lock Rotor Amp Full Load Amps VA Pilot Duty (

Adjustable knob allows for easy recalibration

24" STROKE LINEAR ACTUATOR

With adjustable mounting bracket



WORKS GREAT WITH GC1140 ATTIC INLETS





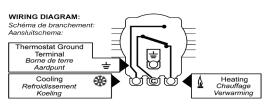
ACCESSORIES

Temperature Range: 40° to 104° F (4° to 40° C)

Designed to tolerate harsh environments, high humidity levels, and the most corrosive conditions; fast responding SS sensor

Water-resistant NEMA 4x enclosure resists moisture and gases found in corrosive ag buildings as well as airborne contaminants

60 HZ	120V	240V
ctive)	12A	10A
ips	48A	36A
s (resistive)	16A	16A
(VA/Watts)	125	125





Part 90880

Power Rating: 110V 50/60hz 1.0 Amps Stroke: 24" / 610 mm Max Speed: 5.3 mm / sec Max Self-Locking: Approx. 772 lbs / 350 kg Max Load: Approx. 772 lbs / 350 kg

- High limit safety switch
- Smooth, quiet operation
- Mounting hardware included
- Great for even harsh environments
- Totally enclosed protected from oxidation
- Duty Cycle: Max 20%, 12 min / hr
- Heavy-duty high precision sealed 10 km feedback potentiometer





LAYER DIVISION

- Attic, Wall and Ceiling Inlets
- Hoods / Wind Deflectors
- PVC Shutters
- 1/5 HP Stir Fans
- Thermostats
- Winches
- Cool Cell System
- Rack & Pinion Systems
- Pop Out Doors

SWINE DIVISION

- Attic and Wall Inlets
- Ductwork
- PVC Shutters
- Flooring
- Pig Mat
- Curtain Pockets
- Thermostats
- Accessories
- Winches

BROILER DIVISION

- Wall and Ceiling Inlets
- Tunnel Doors
- Hoods/Wind Deflectors
- Cool Cell System
- 1/5 HP Stir Fans
- Linear Actuator
- Thermostats
- Flooring
- Winches

DAIRY DIVISION

- Fans
- Evaporative Cooling
- Tunnel Doors
- Rack & Pinion
- Attic and Wall Inlets
- PVC Shutters
- Curtain Pockets
- Accessories
- Winches

Since 1973, Double L has committed to providing highquality products and services worldwide that are based on value, customer's needs, and excellent sales support.

Double L Group, LLC strives to provide our distributors and customers with innovative products that offer the best return on investment.

CONTACT DOUBLE L FOR:

- High Quality Materials and Products
- Quality Design for Compact Shipping
- BESS Lab Testing of Ventilation Products
- Exceptional Service on all Products
- Informative Website with Informational Product Videos

2020 Beltline Road | PO Box 324 | Dyersville, Iowa 52040-0324 800-553-4102 | 563-875-6257 | sales@doublel.com | www.doublel.com



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